



Equivalent Flow Capacity of Various Pipe Materials

Design of a non-pressure sewerage system requires selection of adequately sized pipe to carry maximum predicted flow, at a given slope, without flooding. If more than one type of pipe is considered, all pipe sizes of the various materials must have equivalent flow capacity. A comparison of pipe diameters with different surface roughness coefficients is an important design consideration.

For any given design flow and pipe slope, the Manning Formula is conveniently expressed as:

$$Q = \frac{1}{n} \times A \times R^{2/3} \times S^{1/2}$$

Where:

- Q = discharge, cubic meters per second
- S = Slope of pipe, meters of vertical drop per meter of horizontal distance
- n = Manning's roughness coefficient
- A = cross-sectional area of flow, square meters for circular pipe flowing full

$$A = \frac{\pi D^2}{4}$$

R = hydraulic radius, meters (equals the area of the flow divided by the wetted perimeter)

For circular pipe flowing full, the hydraulic radius is equal to the area of the pipe cross-section divided by the pipe circumference:

$$R = \frac{A}{W.P.} = \frac{\frac{\pi D^2}{4}}{\pi D} = \frac{D}{4}$$

Substitution of the values for A and R in the Manning Formula results in the following:

$$\frac{Q}{S^{1/2}} = \frac{1}{n} \times \frac{\pi D^2}{4} \times \left[\frac{D}{4}\right]^{2/3} = K \times \frac{D^{8/3}}{n}$$

where K is a discharge factor dependent on the ratio of the depth of flow to some other linear dimension of the cross-section. For circular pipe operating under full flow conditions, K = 0.312.

Because design and slope are the same regardless of the sizes or types of pipe under consideration:

$$K_{m,p} = \frac{D_{m,p}^{8/3}}{n_{m,p}} = K_c \frac{D_c^{8/3}}{n_c}$$

$K_{m,p}$, $D_{m,p}$ and $n_{m,p}$ represent the discharge factor, diameter and roughness coefficient of corrugated metal pipe and K_c , D_c and n_c represent the discharge factor, diameter and roughness coefficient of concrete and other smoothwalled pipe. The full flow value of K= 0.312 is the same for all circular pipe. For two different types of pipe flowing full on the same slope and designed to carry the same flow, the equation reduces to:

$$\frac{D_{m,p}^{8/3}}{n_{m,p}} = \frac{D_c^{8/3}}{n_c}$$
$$D_{m,p} = \left[\frac{n_{m,p}}{n_c}\right]^{3/8} D_c$$

The above equation illustrates that the relative pipe sizes are dependent on the ratio of the respective roughness coefficients.

Table 1 lists recommended values for Manning's Roughness Coefficients of various materials of pipe.

Table 1 Recommended Values of Mannings n		
Pipe Material	Values of Manning's n	
	Laboratory Values	ACPA Recommended Design Values
Concrete Pipe	0.010	Storm Sewer - 0.012 Sanitary Sewer - 0.012-0.013
Corrugated HDPE (lined)	0.009-0.015	Storm Sewer - 0.012-0.024
Corrugated Metal Pipe	0.022-0.028	Storm Sewer - 0.029-0.034
Spiral Rib Metal Pipe	0.012-0.013	Storm Sewer - 0.016-0.018

Results of numerous test programs conducted under laboratory conditions have shown the roughness coefficient of concrete pipe to range between 0.009 and 0.011. The design values of 0.012 and 0.013, shown in Table 1, have been generally used to account for the possible build up of slime or grease in sanitary sewers and foreign debris in storm sewers. Therefore, design values should also be used for the other materials shown in the table to allow for a factor of safety as seen with concrete pipe. The larger variation in Manning's "n" lab values in Corrugated HDPE pipe can be accredited to various corrugation growth, or

Table 2 Equations for Comparing Relative Pipe Sizes		
	Comparative Diameter to Concrete Pipe	
	Mannings n for Concrete Pipe	
HDPE Pipe	n = 0.012	n = 0.013
n = 0.012	$D_p = 1.000 D_c$	$D_p = 0.970 D_c$
n = 0.024	$D_p = 1.297 D_c$	$D_p = 1.258 D_c$
Corrugated Metal Pipe		
n = 0.029	$D_m = 1.392 D_c$	$D_m = 1.351 D_c$
n = 0.034	$D_m = 1.478 D_c$	$D_m = 1.434 D_c$
Spiral Rib Metal Pipe		
n = 0.016	$D_m = 1.114 D_c$	$D_m = 1.081 D_c$
n = 0.018	$D_m = 1.164 D_c$	$D_m = 1.130 D_c$

waviness, in the liner. The design values shown for HDPE pipe have also allowed for additional corrugation growth once load is applied in the installed condition. The variation found in Corrugated Metal Pipe is dependent on the specified corrugation size from 68 x 12 mm up to a 76 x 25 mm corrugation. All of the listed pipe materials have been tested at the Utah State University Water Research Laboratory. These laboratory values are from those test results. The concrete pipe test reports are available from ACPA's Resources. Contact ACPA or your local concrete pipe supplier for copies of specific reports.

Substituting the recommended n values in the equation for comparing flow capacities of concrete and other smooth-walled pipe with the three available corrugation patterns of corrugated metal pipe, results in the equations in Table 2. D_c is the diameter of concrete and other smooth walled pipe and D_m the diameter of corrugated metal pipe.

Tables 3 and 4 have been prepared for direct comparison of required corrugated metal pipe sizes to assure that the hydraulic capacity is at least equivalent to concrete or other smooth-walled pipe.

EXAMPLE

Given: A 1050 mm diameter concrete pipe with a Manning n value of 0.012 flowing full on a given slope.

Find: Size of corrugated metal pipe, HDPE, and spiral rib pipe required to carry the same flow on the same slope as the 1050 mm diameter concrete pipe.

Solution:

Type of Pipe	Size from Table 3
Concrete	1050
HDPE (n=0.12)	1050
HDPE (n=0.024)	1350
CMP (n=0.029)	1500
CMP (n=0.034)	1650
Spiral Rib (n=0.016)	1200
Spiral Rib (n=0.018)	1350

Table 3 Equivalent Flow Capacities Using Available Pipe Sizes, $n_c = 0.012$

Concrete Pipe Diameter	HDPE Pipe Diameter		Corrugated Metal Pipe Diameter		Spiral Rib Metal Pipe Diameter	
	n=0.012	n = 0.012	n = 0.024	n = 0.029	n = 0.034	n = 0.016
300	300	450	450	450	375	375
375	375	525	525	600	450	450
450	450	600	675	675	525	525
525	525	675	750	825	600	600
600	600	825	825	900	675	750
675	675	900	1050	1050	750	825
750	750	1050	1050	1200	825	900
825	825	1200	1200	1350	1050	1050
900	900	1200	1350	1350	1050	1050
1050	1050	1350	1500	1650	1200	1350
1200	1200	1650	1800	1800	1350	1500
1350	1350	1800	1950	2100	1500	1650
1500	1500	1950	2100	2250	1800	1800
1650	1650	2250	2400	2550	1950	1950
1800	1800	2400	2550	2700	2100	2100
1950	1950	2550	2850	3000	2250	2400
2100	2100	2850	3000	3200	2400	2550
2250	2250	3000	3200	3500	2550	2700
2400	2400	3200	3500	3600	2700	2850
2550	2550	3350	3600		2850	3000
2700	2700	3600			3000	3200
2850	2850				3350	3500
3000	3000				3500	3600
3200	3200				3600	
3350	3350					
3500	3500					
3600	3600					

Table 4 Equivalent Flow Capacities Using Available Pipe Sizes, $n_c = 0.013$

Concrete Pipe Diameter	HDPE Pipe Diameter		Corrugated Metal Pipe Diameter		Spiral Rib Metal Pipe Diameter	
	n=0.013	n = 0.012	n = 0.024	n = 0.029	n = 0.034	n = 0.016
300	300	375	450	450	375	375
375	375	525	525	600	450	450
450	450	600	600	675	525	525
525	525	675	750	750	600	600
600	600	750	825	825	675	675
675	675	900	1050	1050	750	825
750	750	1050	1050	1200	825	900
825	825	1050	1200	1200	900	1050
900	900	1200	1350	1350	1050	1050
1050	1050	1350	1500	1500	1200	1200
1200	1200	1500	1650	1800	1350	1350
1350	1350	1800	1950	1950	1500	1650
1500	1500	1950	2100	2250	1650	1800
1650	1650	2100	2250	2400	1800	1950
1800	1800	2400	2550	2700	1950	2100
1950	1950	2550	2700	2850	2100	2250
2100	2100	2700	2850	3000	2400	2400
2250	2250	2850	3200	3350	2550	2550
2400	2400	3200	3350	3500	2700	2700
2550	2550	3350	3500		2850	3000
2700	2700	3500			3000	3200
2850	2850	3600			3200	3350
3000	3000				3350	3500
3200	3200				3500	3600
3350	3350					
3500	3500					
3600	3600					